

AQUA LED 600 SPOT PR-8178

This product manual contains important information about the safe installation and use of this projector. Please read and follow these instructions carefully and keep this manual in a safe place for future reference.

PR LIGHTING LTD. http://www.pr-lighting.com

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ACCESSORIES

The following items are supplied with the projector and please check:

Name	Quantity	Unit	Remark
G clamps	2	Pcs	Optional
XLR cable	1	Pc	With socket and plug
Safety cord	2	Pcs	
User manual	1	Pc	
Ω clamps	2	Pcs	

Please note that as part of our ongoing commitment to continuous product development, specifications are subject to change without notice. Whilst every care is taken in the preparation of the manual we reserve the right to change specifications in the course of product improvement. The publishers cannot be held responsible for the accuracy of the information herein, or any consequence arising from them.

Every unit is tested completely and packed properly by the manufacturer. Please make sure the packing and / or the unit are in good condition before installation and use. Should there be any damage caused by transportation, consult your dealer and do not use the unit. Any damage caused by improper use will not be assumed by the manufacturer and / or dealer.

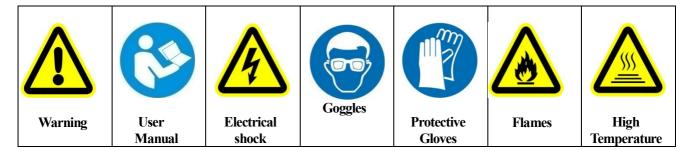
Note: For the products made by Guangzhou PR lighting Ltd, the warranty for the whole product is one year starting from the delivery date but the light source is not within the warranty.



NOTE

Before a projector's installation, power-on, operation and maintenance, please carefully read the safety information hereinafter!

The following safety signs are used in the user manual.





- •When unpacking, check if there is transportation damage before using the projector. Should there be any damage caused by transportation, consult your dealer and do not use it.
- •The manufacture is not responsible for loss caused by the user not following the manual or changing the projector as he/she likes
- •Please be noted that the damage caused by changing the projector at will is not warranted.
- •Do not hesitate to contact the dealer or the manufacturer if any questions or advice.



- The projector is for indoor and outdoor use, IP65.
- Keep this unit away from excessive heat and places harsher than IP 65. Do not allow the contact with any corrosive liquids.
- •The projector should be kept away from high temperature, fire, electrical surge, vibration and strong light while being operated
- •The projector is only intended for installation, operation and maintenance by qualified personnel. And the operation must strictly follow the procedures in the manual
- •No repairable parts in the projector and do not open covers for maintenance by yourself.



- •Don't look straightly into the light sources especially for epileptics, otherwise eyes will be burned.
- •Do not connect this device to any type of dimmer pack
- •After lamp switched on, the minimum distance between the projector and illuminated surface is 5m
- •lens and other optical parts shall be replaced immediately if they have deformed or been damaged, otherwise the light output will be compromised.



- •Before operation, please confirm that all covers(housing) are on and screws tightened. It's forbidden to use a projector while covers(housing) are off
- •Keep the lamp clean and do not touch it with bare hands.
- •While operating it, wear protective items.



- •Any electrical connection must be carried out by a qualified person .
- •Before installation, please confirm the voltage supplied matches what is required for the projector
- •Each projector must be properly earthed and installed as per related electrical standards.
- •Do not use power cord with its insulator damaged and connect the power cord with other cables.
- •If the projector is not used or under cleaning,, please hold the plug and unplug it. Do not unplug it forcefully or by pulling the power cable.
- •All power cords must conform to related safety and regulations
- •While being operated, the projector should not be under rains or in humidity.
- •Do not switch on and off the projector constantly in very short intervals, otherwise the light source's and other electrical parts' life will be shortened .



- •There are safety cord holes at the bottom of the base of a projector. In view of safety, please run the safety cord supplied through the safety cord holes for safety support.
- •Before any installation, maintenance and cleaning work, please ensure the projector is disconnected from power mains.



- •After running for 30minutes, the temperature of the housing of the projector is 45°C. After stable operation, its temperature is 60°C.
- •While the lamp is stricken for the first time, there will be smoke and strange smell. It's normal and does not mean the projector has some defects.



- •Do not mount the projector directly on inflammable surface.
 •Do not project the beam straightly on combustible items and the minimum distance between the projector and illuminated items is 10m.
- •A projector should be installed with good ventilation and the minimum distance between the projector and walls is 50cm. At the same time, please ensure the fans and air inlets and outlets are workable.

2. **INSTRUCTIONS**

•CLEANING AND MAINTENANCE

If a projector can't start. Please check if the fuse is blown up. If it does, replace it with a new fuse with same ratings. And the projector has over-temperature protective device. If the temperature is too high, the protective device will be triggered to shut the projector off. When it happens, please check if the fans run normally or fan shield is blocked by dust. After the issue is solved, restart the projector.

The accumulation of oil, smoke and dust on the lens will compromise the light output. Cleaning a projector is very necessary to ensure a reliable use of it. Cooling fans need to be cleaned every 15days. Internal lens, reflector and hot mirror need to be cleaned periodically to optimize light output.

Cleaning frequency is to be decided by operations and its environment. Use soft cloth and normal detergent for glass for cleaning work. It's advised external optical system be cleaned every 20days and internal optical systems every 30/60days. Keep lens clean and do not touch optical parts with bare hands.



- •Before any maintenance and cleaning, please ensure the project is off the power
- •Only qualified person is allowed to do maintenance
- •During maintenance and before maintenance, the projector must be off power.



- •To avoid internal damage, sun light or other light mustn't penetrate into the projector via front lens whether
 - •Do not use alcohol or other organic solvent to clean the housing to avoid damage.
 - •Do not use any solvent with chemical elements to clean color filters or hot mirror.

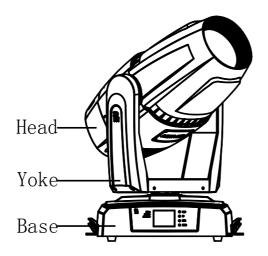
.LUBRICATION

To ensure smooth movement of gobos and zoom and focus lens, it's advised rotators' bearings and 2 sliding bars for zoom and focus lens be lubricated every 2 months. High quality and high temperature lubricant/grease is advised...

.TROUBLESHOOTING

PROBLEM	ACTION	
The anniector decourt quitale on	Check the fuse on the power socket.	
The projector doesn't switch on	Check the lamp.	
The lamp is on but the projector doesn't respond	Make sure that the fixture's start address is right	
to the controller	Replace or repair the XLR signal cable.	
The projector functions intermittently	Make sure the fan is working well or fans and their shields are not blocked	
Doom annoons dim I over in brightness	Make sure the lamp is within its lifespan	
Beam appears dim, Low in brightness	Remove dust or grease from the lenses.	
The project image appears to have a halo Carefully clean the lamp, optical lenses and other compo		
Hassily Defeating Decem	Check if lens are in good condition(not cracked)	
Heavily Defective Beam	Clean dust or grease on the lens.	

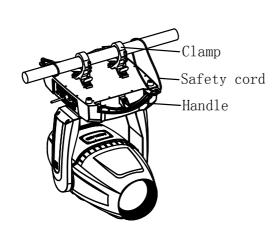
3. APPEARANCE

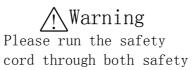


4. INSTALLATION

•RIGGING

Before moving a projector, Please lock Pan and Tilt. Before its operation, please unlock them. It's forbidden to run a projector with power while it is locked





cordholes for safety



Take 2 clamps and 2 safety cords out from the package and mount 2 clamps on the underside of fixture with 4 retainers attached to each clamp. Hang the fixture on the structure and fasten the screws attached to each clamp. (See the **WARNING** on the underside of the base as shown above) Always ensure that the projector is firmly anchored to avoid vibration and slipping whilst functioning. Always ensure that the structure that you are going to mount the projector is secure and is strong enough to support the weight of the fixture.



WARNING:

- •The projector MUST be lifted or carried by the HANDLES instead of clamps.
- •. For safety the safety cord should afford 10 times the Projector's weight.

POWER CONNECTION

Connect the power cord as follows:

L(live) = brown

E (earth) = yellow/green

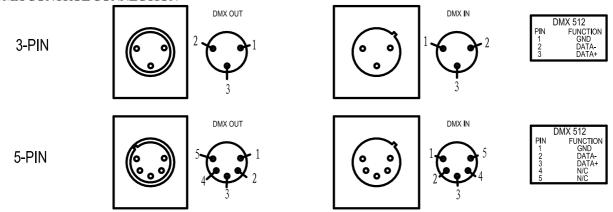
N (neutral) = blue

Before power connection, please ensure the power supplied must match what the nameplate says. It is recommended that each projector be connected with power separately so that they may be individually switched on and off.



- •The earth wire(yellow/green) must be connected to the ground. And electrical connection must be in accordance with the standards concerned.
- •If any questions about the electrical installation, do not continue but consult a qualified electrician.

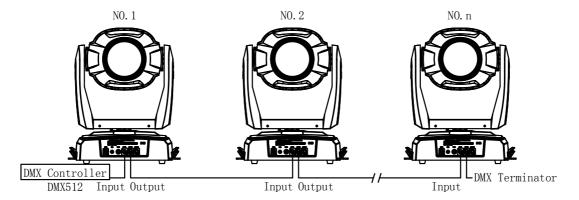
.DMX CONTROL CONNECTION



Connection between controller and projector and between one projector and another must be made with a twin-screened cable, with each wire having at least a 0.5mm in diameter. Connection to and from the projector is via cannon 5 pin (which are included with the projector) or 5 pin XLR plugs and sockets. The XLR's are connected as shown in the figure above.

Note: care should be taken to ensure that none of the pins touch the metallic body of the plug or each other. XLR plugs and sockets mustn't be connected in any way other than mentioned in the above figure. The projector accepts digital control signals in protocol DMX512 (1990).

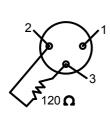
Connect the controller's DMX output to the first fixture's DMX input, and connect the first fixture's DMX output to the second fixture's DMX input and connect the rest fixtures in the same way. Eventually connect the last fixture's DMX output to a DMX terminator as shown in the figure below.



.DMX TERMINATOR

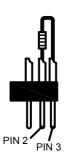
In the Controller mode, at the last fixture in the chain, the DMX output has to be connected with a DMX terminator. This prevents electrical noise from disturbing and corrupting the DMX control signals.

The DMX terminator is simply an XLR connector with a 120Ω (ohm) resistor connected across pins 2 and 3, which is then plugged into the output socket on the last projector in the chain. The connections are illustrated below.

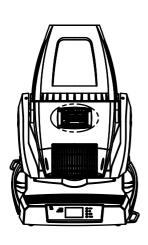


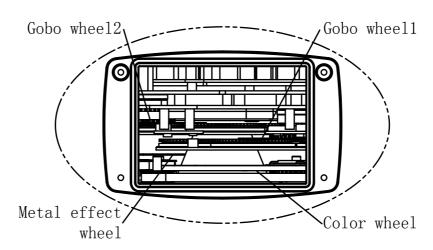
DMX TERMINATOR CONNECTION

Connect a 120 **Ω**(OHM) resistor across pins 2 and 3 in an XLR plug and insert into the DMX out socket on the last unit in the chain.



• REPLACEMENT OF GOBOS





Lock the tilt and unfasten 4 inner hexagon screws in the small cover of the head. Open the cover and you'll see the structures as the figures above.

For the replacement of color filters, use the fingers to remove the filters and place new ones.

For the rotating gobos: remove the rotator by hand; remove the gobo after the tightening spring for the gobo is taken out. Place a new gobo in the rotator and put back the spring. And ensure the spring is into the narrow end of the rotator, i.e., inner ring of the rotator. At last, use a proper tool to pull the tightening clip and put the rotator back to the wheel with the help of the other hand.

Note: Do not touch the color filters ,glass gobos with bare hand. There must be soft and clean paper or cloth between the hand and the glass gobo. Tighten the 6 fast fit screws after the cover is put back. Unlock the Tilt.



DANGER!

Before replacement of gobos, the projector must be off the power.

5. SETUPAND CONFIGURATION•FRONT PANEL OPERATION

Þ		
R DMX O	O FUNC	
W-DMX O ETHERNET O	O UP	
	O DOWN	
	ENTER	

Projector configuration can be set conveniently via push buttons and touch screen.

Launch the projector and press button ENTER for more than 5 seconds to unlock the panel, the LCD will show the function menu of the projector, each main menu has its submenus and each submenu has a specific function. For details, please see the "OPERATION MENU" section.

Press button UP or DOWN if you want to browse through the various Setup Options.

Press button ENTER to save your settings or enter the submenu.

Press button UP or DOWN to change values(plus or minus)

Press button FUNQ, it will return to the upper menu. If button FUNQ not pressed, the default will show display status automatically.

DMX START ADDRESS

Each projector must be given a DMX start address so that the correct projector responds to the correct control signals. This DMX start address is the channel number from which the projector starts to "lister" to the digital control information being sent out from the controller. The projector has 3 DMX modes. There are short, standard and extended modes. For example standard mode has 31channels, so set the No. 1 projector's address 001, No. 2 projector's address 032, No. 3 projector's address 063, No. 4 projector's address 094, and so on.

Launch the projector. Press button ENTER more than 2seconds to unlock panel.

Press button ENTER to display DMX address;

Press button UP and DOWN, you can set the address;

Press button ENTER to confirm; after powered on next time, the default will be last value saved

Press button FUNC, it will return to the upper menu

•DMX WIRELESS CONTROL (If the projector has the function)

The projector has wireless control function with wireless receiver module and antenna for remote control.

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The setup of it is below:

- 1. Enter into the projector's menu. Select the menu "Config Settigns" via the bottoms of UP and DOWN
- Select DMX control Mode---- Wireless First (Note: do not select XLR ONLY), then wireless indication in the front panel will be on, meaning wireless control function is activated.

Only after the projector is linked with a transmitter, can it receive wireless signal sent by the transmitter. If unlinking it, Press "Enter" for the menu of Unlink Wireless under the upper level menu of Config Settigns.

•STAND-ALONE MODE

Operate the projector without connecting with a controller, enable the master mode through the operation panel, the projector will run in Stand-Alone mode automatically.

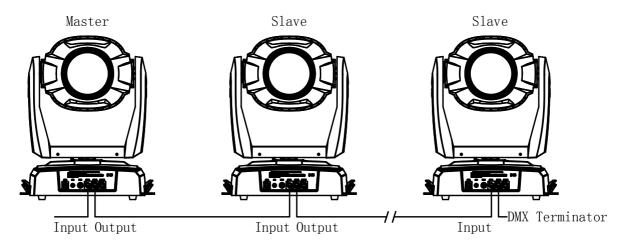
DMX address can be set at any number within 512.

•MASTER/SLAVE MODE

Many projectors can run synchronously in the Master/Slave mode by linking them with each other. First, connect the first fixture's DMX output to the second fixture's DMX input using XLR-XLR control cable and then connect the second fixture's DMX output to the third fixture's DMX input, and so on until all projector are connected in this way. Eventually connect the last fixture's DMX output to a DMX terminator. Set 1st projector as the master and others are Slaves.

Start Addresses of all Slaves are 001; Operation mode of the Master can be set any mode for a Master' and Slaves' operation mode can be set accordingly.

After Powered on, the group will run in Master/Slave Mode



6. OPERATION MENU

1 st level Menu	2 nd level menu	3 rd level menu	4 th level menu
PortSet	DMX Address Set	1-512	
	Universe Set	0-5120	
		IP1	0-255
		IP2	0-255
	IP Address Set	IP3	0-255
		IP4	0-255
		Subnet Mask1	0-255
		Subnet Mask 2	0-255
	Subnet Mask Set	Subnet Mask 3	0-255
		Subnet Mask 4	0-255
		Gateway IP1	0-255
		Gateway IP2	0-255
	Gateway IP Set	Gateway IP3	0-255
		Gateway IP4	0-255
Reset	Are you Sure		
Config Set		Standard 31	
	DMX mode	Short 25	
		Extended 38	
	Loss of DMX	Normal Time Out	
	(Default: Normal Time Out)	Hold Last Value	
		XLR First	
		XLR Only	
	signal Select (Default: XLR First, Wireless Optional)	Wireless Only	
		Wireless First	
		Wireless to XLR	

	Master/Slave	Slave		
	(Default: Slave)	Master		
	Display Mode	Off After Delay		
	(Default: Off After Delay)	On Always		
	Display Contrast (Default: 16)	1-31		
	Pan Amend	0-255		
	Tilt Amend	0-255		
	Unlink Wireless	Yes		
	Reset Lamp Hours	Yes		
	Reset User Data	Yes		
	Reset Option Set	Yes		
	Factory Settings	Yes		
	Parameter Transm	Yes		
	Touch Regulate	Yes		
Option Set	Color Positions	Step		
	(Default: Step)	Linear		
	Pan DMX Invert	Off		
**	(Default: Off)	Linear		
	Tilt DMX Invert	Off		
	(Default: Off)	On		
	Pan Tilt Swap	Off		
	(Default: Off)	On		
	Dimmer Invert	Off		
	(Default: Off)	On		
	Iris Invert	Off		
	(Default: Off)	On		
	CYM Invert	Off		
	(Default: Off)	On		
	CTO Invert	Off		
	(Default: Off)	On		
	Zoom Invert	Off		
	(Default: Off)	On		

Power On Hours	XXX	
- · · · · · · · · · · · · · · · · · · ·	Main Board XXX	
	Pan & Tilt XXX	
	Driver 1 XXX	
Software Version	Driver 2 XXX	
	Driver 3 XXX	
	Fan Board X.X.X	
Temperature	Head Sensor XX	XX
	Main Board XX	XX
	Pan & Tilt XX	XX
	Driver 1 XX	
	Driver 2 XX	
	Driver 3 XX	
	Fan Board X.X.	
View DMX Value	Channel 1=0	
Electronic	SN=XXXXX	
RDM Device Lable	Version XX	
	X Optocoupler Ok/Er	
	Y Optocoupler Ok/Er	
	X Hall Ok/Er	
	Y Hall Ok/Er	
	Color Hall Ok/Er	
	CTO Hall Ok/Er	
	Cyan Hall Ok/Er	
Conson Error Vious	Yellow Hall Ok/Er	
Sensor Error View	Magent Hall Ok/Er	
	R- gobo1 Hall Ok/Er	
	Gobo- R1 Hall Ok/Er	
	R- gobo2 Hall Ok/Er	
	Gobo- R2 Hall Ok/Er	
	Focus Hall Ok/Er	
	Zoom Hall Ok/Er	
	Prism Hall Ok/Er	



		Prism-R Hall OK/Er			
Test Mode	SelfTest	Yes			
Test Mode		Open			
	Strobe	Strobe1			
?		Strobe2			
		White			
		Color1			
		Color2			
		Color3			
	Colour Wheel	Color4			
		Color5			
		Color6			
		Rotation ReverseRotation			
		ReverseRotation			
		White			
	Iris	Iris 1			
	nis	Iris 2			
		Iris 3			
		White			
		R1-gobo1			
		R1-gobo2			
		R1-gobo3			
		R1-gobo4			
		R1-gobo5			
	Rotating gobo1	R1-gobo6			
	Totaling good?	Rotating			
		Reverse Rotating			
		R1G shake1			
		R1G shake2			
		R1G shake3			
	R1G shake4	R1G shake4			
		R1G shake5			

	R1G shake6	
	Stop	
Gobo Rotating1	Rotating	
	Reverse Rotating	
	White	
	R2-gobo1	
	R2-gobo2	
	R2-gobo3	
	R2-gobo4	
	R2-gobo5	
	R2-gobo6	
Rotating gobo2	Rotating	
	Reverse Rotating	
	R2G shake1	
	R2G shake2	
	R2G shake3	
	R2G shake4	
	R2G shake5	
	R2G shake6	
	Stop	
Gobo Rotating2	Rotating	
	Reverse Rotating	
Prism	NO	
1110111	Have	
	Stop	
Prism Rotating	Rotating	
	Reverse Rotating	
Effect	No	
Liter	Have	
	Stop	
Effect Rotation	Rotating	
	Reverse Rotating	
Frost	No	

		Have	
	Dimming	0-255	
	Cyan	0-255	
	Yellow	0-255	
	Magenta	0-255	
	СТО	0-255	
	Focus	0-255	
	Zoom	0-255	
	Pan Location	0-255	
	Tilt Location	0-255	
	Pan & Tilt Speed	0-255	
OperationMode	DMX Operation		
	Preset Memory		
	User Memory		
		CH1 Strobe	0-255
		CH2 Diming	0-255
FIR		CH3 Dim Speed	0-255
		CH4 CYM Maco	0-255
		CH5 Cyan	0-255
		CH6 Yellow	0-255
		CH7 Magenta	0-255
		СН8 СТО	0-255
	Static Scene 1-Static Scene 16	CH9 Colour Wheel	0-255
	Static Scener-static Scenero	CH10 Iris	0-255
		CH11 Iris Maco	0-255
		CH12 Rotating gobo1	0-255
		CH13 Gobo Rotating1	0-255
		CH14 Rotating gobo2	0-255
		CH15 Gobo Rotating2	0-255
		CH16 Prism	0-255
		CH17 Prism Rotating	0-255
		CH18 Effect	0-255

CH19	Effect Rotating	0-255
CH20	Frost	0-255
CH21	Focus	0-255
CH22	Zoom	0-255
CH23	Pan Location	0-255
CH24	Titl Location	0-255
CH25	X&Y Speed	0-255
CH26	Keep Time	0-255 X*40mS

Remark:

- 1. In the synchronous control of multiple projectors parameters can be transmitted from the master including: DMX mode, display setting, operation mode(user memory);
- 2. all projectors Accepting parameters will automatically be set to slave mode.

The descriptions of other icons:

Escape	Page Up/ Increase Number	Page Down/Decrease Number	Enter
X	1		->
Display Inversion	Chinese/English		
	EN		

7. DMX PROTOCOL

Short Mode	Standard mode	Extended Mode	Function	DMX Value	Description
				000	No
1	1	1	Strobe	001-127	Pulse Strobe from slow to fast
				128-255	Strobe from slow to fast
2	2	2	Dimmer	000-255	Linear dimmer from dark to bright (0-100%)
	3	3	Dimmer Fine	000-255	Dimmer in 16 Bit
3	4	4	Dimmer Speed	000-255	From slow to fast
				000-016	White
				017-035	Yellow+Magenta = Red
				036-054	Yellow
4	5	5	CYM Macro	055-073	Yellow + Cyan = Green
4	3		C I IVI IVIACIO	074-092	Cyan
				093-110	Cyan +Magenta= Blue
				111-128	Magenta
				129-255	CMY color mixing from slow to fast
5	6	6	CYM-Cyan	000-255	Linear Cyan from light to dark
		7	CYM-Cyan Fine	000-255	Cyan in 16 bit
6	7	8	CYM-Yellow	000-255	Linear Yellow from light to dark
		9	CYM-Yellow Fine	000-255	Yellow in 16 bit
7	8	10	CYM-Magenta	000-255	Linear Magenta from light to dark
		11	CYM-Magent a Fine	000-255	Magenta in 16 bit
8	9	12	СТО	000-255	Linear CTO from light to dark
		13	CTO Fine	000-255	CTO in 16 bit
				000-010	White
				011-019	White/color1
				020-028	Color1
				029-037	Color 1/color 2
				038-046	Color 2
9	10	14	Color Wheel	047-055	Color 2/Color 3
				056-064	Color 3
				065-073	Color 3/color 4
				074-082	Color 4
				083-091	Color 4/Color 5
				092-100	Color 5

				101-109	Color 5/Color 6
				110-118	Color 6
				119-127	Color 6/White
				128-191	Forward rainbow effect from slow to fast
				192-255	Reverse rainbow effect from slow to fast
10	11	15	Iris	000-255	Linear Iris from big to small
		16	Iris Fine	000-255	Iris in 16 Bit
				000-010	No Iris Macro
				011-072	Iris Macro 1:From big to small (speed from slow to fast)
				073-136	Iris Macro 2:From small to big (speed from slow to fast)
11	12	17	Iris Macro	137-206	Iris Macro 3: Iris ramp up from slow to fast
				207-214	Iris Macro 4
				215-222	Iris Macro 5
				223-230	Iris Macro 6
				231-255	Fully Open
				000-018	White
				019-036	Gobo1
				037-054	Gobo 2
				055-073	Gobo 3
				074-091	Gobo 4
				092-109	Gobo 5
			Rotating	110-127	Gobo 6
12	13	18	Gobo Wheel	128-156	Forward rotation from slow to fast
			1	157-185	Reverse rotation from slow to fast
				186-196	Gobo1 shake from slow to fast
				197-208	Gobo2 shake from slow to fast
				209-220	Gobo3 shake from slow to fast
				221-232	Gobo4 shake from slow to fast
				233-244	Gobo5 shake from slow to fast
				245-255	Gobo6 shake from slow to fast
				000-127	Gobo Indexing (0~ 540degres)
				128	Stop
13	14	19	Gobo rotation	129-188	Forward rotation from slow to fast
			1	189-195	Stop
				196-255	Reverse rotation from slow to fast
	15	20	Gobo rotation 1 Fine	000-255	Gobo Rotation 1 in 16 bit
			Rotating	000-018	White
14	16	21	Gobo Wheel	019-036	Gobo1
	1		19/30		<u> </u>

15				2	037-054	Gobo 2
1074-091 Gobo 4						
100 100						
110-127 Gobo 6 128-156 Forward rotation from slow to fast 157-185 Reverse rotation from slow to fast 157-185 Reverse rotation from slow to fast 16						
128-156 Forward rotation from slow to fast 157-185 Reverse rotation from slow to fast 186-196 Gobol shake from slow to fast 197-208 Gobo2 shake from slow to fast 209-220 Gobo3 shake from slow to fast 221-232 Gobo4 shake from slow to fast 221-232 Gobo4 shake from slow to fast 224-2525 Gobo5 shake from slow to fast 245-255 Gobo Indexing (0~ 540degres) 128 Stop 129-188 Forward rotation from slow to fast 189-195 Stop 196-255 Reverse rotation from slow to fast 189-195 Stop 196-255 Reverse rotation from slow to fast 189-195 Prism In 000-160 White 017-255 Prism In 000-127 Prism Indexing 128 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 128-255 Reverse rotation from slow to f						
157-185 Reverse rotation from slow to fast 186-196 Gobol shake from slow to fast 197-208 Gobo2 shake from slow to fast 209-220 Gobo3 shake from slow to fast 221-232 Gobo4 shake from slow to fast 221-232 Gobo4 shake from slow to fast 223-244 Gobo5 shake from slow to fast 2245-255 Gobo6 shake from slow to fast 2000-127 Gobo Indexing (0~ 540degres) 128 Stop 129-188 Forward rotation from slow to fast 189-195 Stop 196-255 Reverse rotation from slow to fast 189-195 Stop 196-255 Reverse rotation from slow to fast 189-195 Stop 196-255 Gobo Rotation 2 in 16 bit 19 24 Prism 000-127 Prism In 000-127 Prism In 128 Stop 129-191 Forward rotation from slow to fast 129 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 194 Rev						
186-196 Gobol shake from slow to fast						
197-208 Gobo2 shake from slow to fast						
15						
15						
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15						
18	1.5	17	22	Gobo rotation		-
196-255 Reverse rotation from slow to fast	15	17	22	2		
18						*
18				Calcamatation	196-255	Reverse rotation from slow to fast
16		18	23		000-255	Gobo Rotation 2 in 16 bit
17 20 25 Prism rotation 128 Stop 128 Stop 129-191 Forward rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 18 21 26 Metal Effect Wheel 19 22 27 Metal Effect Wheel 19 22 27 Wheel Rotation 128-255 Reverse rotation from slow to fast 19 22 27 Wheel Rotation 128-255 Reverse rotation from slow to fast 128-255 Linear Frost 128-255 Linear Frost 128-255 Linear Frost 129-191 Forward rotation from slow to fast 19 22 27 Stop O00-127 Forward rotation from slow to fast 128-255 Reverse rotation from slow to fast	16	10	24	Prism	000-016	White
128	10	1)	24	1 115111	017-255	Prism In
17 20 25 Prism rotation 129-191 Forward rotation from slow to fast 192 Stop 193-255 Reverse rotation from slow to fast 193-255 Reverse rotation from slow to fast 000-020 No No Wheel 021-255 Slow rotation of the wheel No 128-255 Reverse rotation from slow to fast 128-255 Linear Frost Linear Frost 21 24 29 Focus 000-255 Linear Focus(-100%) 30 Focus Fine 000-255 Focus in 16 Bit 22 25 31 Zoom 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation					000-127	Prism Indexing
192 Stop 193-255 Reverse rotation from slow to fast 193 - 255 Reverse rotation from slow to fast 000-020 No 021-255 Slow rotation of the wheel 021-255 Slow rotation of the wheel 19 22 27 Metal Effect Wheel Rotation 128-255 Reverse rotation from slow to fast 128-255 Reverse rotation from slow to fast 128-255 Linear Frost 128 - 255 Linear Frost 128 - 255 Linear Focus(-100%) 30 Focus Fine 000-255 Linear Focus(-100%) 30 Focus Fine 000-255 Focus in 16 Bit 16 Bit 17 22 25 31 Zoom 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation 16 Rotation 17 Rotation 18 Rotation 18 Rotation 19 Rotation 19					128	Stop
193-255 Reverse rotation from slow to fast	17	20	25	Prism rotation	129-191	Forward rotation from slow to fast
18					192	Stop
18					193-255	Reverse rotation from slow to fast
Wheel 021-255 Slow rotation of the wheel	10	21	26	Metal Effect	000-020	No
19 22 27 Wheel Rotation 128-255 Reverse rotation from slow to fast 20 23 28 Frost 000-255 Linear Frost 21 24 29 Focus 000-255 Linear Focus(-100%) 30 Focus Fine 000-255 Focus in 16 Bit 22 25 31 Zoom 000-255 Linear Zoom(0-100%) 32 Zoom Fine 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation	10	21	20	Wheel	021-255	Slow rotation of the wheel
Rotation 128-255 Reverse rotation from slow to fast 20 23 28 Frost 000-255 Linear Frost 21 24 29 Focus 000-255 Linear Focus(-100%) 30 Focus Fine 000-255 Focus in 16 Bit 22 25 31 Zoom 000-255 Linear Zoom(0-100%) 32 Zoom Fine 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation	10				000-127	Forward rotation from slow to fast
21 24 29 Focus 000-255 Linear Focus(-100%) 30 Focus Fine 000-255 Focus in 16 Bit 22 25 31 Zoom 000-255 Linear Zoom(0-100%) 32 Zoom Fine 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation	19	22	27		128-255	Reverse rotation from slow to fast
30 Focus Fine 000-255 Focus in 16 Bit	20	23	28	Frost	000-255	Linear Frost
22 25 31 Zoom 000-255 Linear Zoom(0-100%) 32 Zoom Fine 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation	21	24	29	Focus	000-255	Linear Focus(-100%)
32 Zoom Fine 000-255 Zoom in 16 Bit 23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation			30	Focus Fine	000-255	Focus in 16 Bit
23 26 33 Pan 000-255 Pan Rotation 27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation	22	25	31	Zoom	000-255	Linear Zoom(0-100%)
27 34 Pan Fine 000-255 Pan in 16 bit 24 28 35 Tilt 000-255 Tilt Rotation			32	Zoom Fine	000-255	Zoom in 16 Bit
24 28 35 Tilt 000-255 Tilt Rotation	23	26	33	Pan	000-255	Pan Rotation
		27	34	Pan Fine	000-255	Pan in 16 bit
	24	28	35	Tilt		
		29	36	Tilt Fine	000-255	Tilt in 16 Bit
30 37 Pan & Tilt 000-255 Pan and Tilt speed from fast to slow		30	37	Pan & Tilt	000-255	Pan and Tilt speed from fast to slow

			speed		
25	21	20	Control	000-047	Reserved
25	31	38	Control	048-255	Reset (Stop for 5S)

Note:

- 1. The DMX channel priority from high to low: Focus, Zoom, Prism, Frost;
- 2. While the higher priority DMX channels are in use, lower ones won't work;

8. LED INDICATION

	On	DMX signal OK
Green	Off	No DMX signal
	Flash	DMX signal error
	On	Wireless Signal OK
Blue	Off	Not linked with any wireless transmitter
	Flash	Being unlinked with or linked with a wireless transmitter
	ON	Art-Net Signal OK
Red	Off	No Art-Net signal
	Flash	Bad Art-Net signal

Descriptions of the signs on the top right of the screen

S	Slave
M	Master
D	DMX512 Mode
I	Preset Memory
U	User Memory
T	Test Mode
P	Operation on Preset Memory Mode
S	Magnet Sensor Error

9. TECHNICAL DATA

VOLTAGES:

100V~240V AC, 50/60Hz

POWER CONSUMPTION:

750W

LIGHT SOURCE:

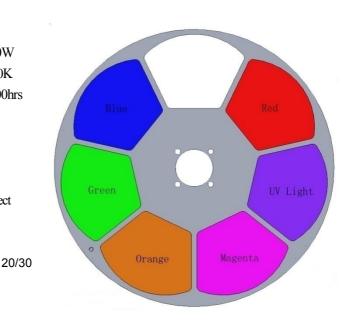
POWER 600W

Color Temperature 7000K

Manufacturers Rated Lamp Life 20000hrs

COLOR S:

CMY linear color mixing system with Macros
1 color wheel:6 exchangeable colors + white
Half-color and variable speed and bi-directional rainbow effect
Linear/Step color changing is available



CTO

0-100% linear CTO system

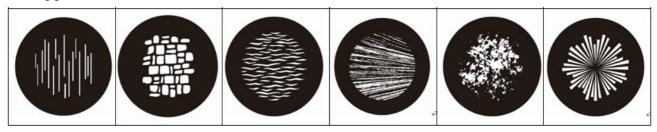
GOBOS:

2 rotating gobo wheels: each has 6 exchangeable gobos+ white, metal or glass gobos

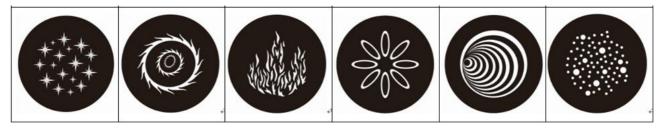
Bi-directional rotation with variable speeds, indexing function, shaking

At variable speeds, Bi-directional scrolling at variable speeds

Rotating gobo wheel1:



Rotating gobo wheel2:



Gobo's outer size: 37.5mm

Image size: 26mm

PRISM

1 4-facet prism, bi-directional rotation with variable speeds with indexing function(Optional: Color 4-facet prism)

FROST FILTER

0-100% linearly adjustable by DMX

EFFECT WHEEL

1 exchangeable graphic effect wheel, bi-directional rotation with variable speeds

FOCUS

 $0 \sim 100\%$ Linear adjustment by DMX

DIMMING

0~100% linear adjustment

IRIS

5~100% linear adjustment

With Macros

STROBE

Electronic strobe, 0.3-25 F.P.S.

MOVEMENT

Pan $0-540^{\circ}$ Tilt $0-270^{\circ}$, with auto-positioning correction

BEAM ANGLE

Linear Zoom: 8° 56°, with 16 bit control

CONTROL

International standard DMX512 signal, 3 pin and 5 pin interfaces

RDM Protocol

ART-Net protocol

25 channels in short mode,31 channels in standard mode, 38 channles in extended mode

Stand-alone mode

Selftest mode

OTHER FUNCTIONS:

Adjustable Pan & Tilt speed

Pan and Tilt Invert

Fixture time available

Pure color touch screen, English/Chinese menus, brightness and contrast adjustable

Fault analyzing sensor system

Built-in rechargeable battery for some settings via control panel

Version number display

Input signal isolated

Modular structure for easy maintenance

Art-Net interface

DMX 512 wireless receiver

Optional DMX 512 wireless transmitter

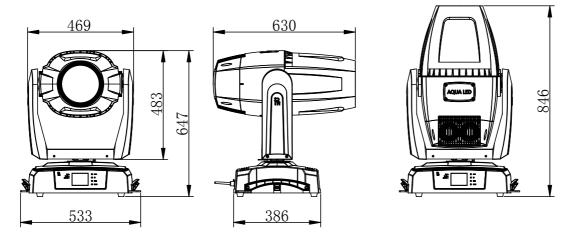
HOUSING:

High strength extruding aluminum+ High temperature ABS, IP65

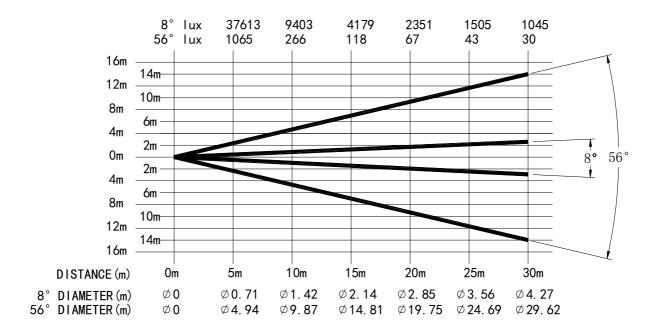
WEIGHT:

50Kg

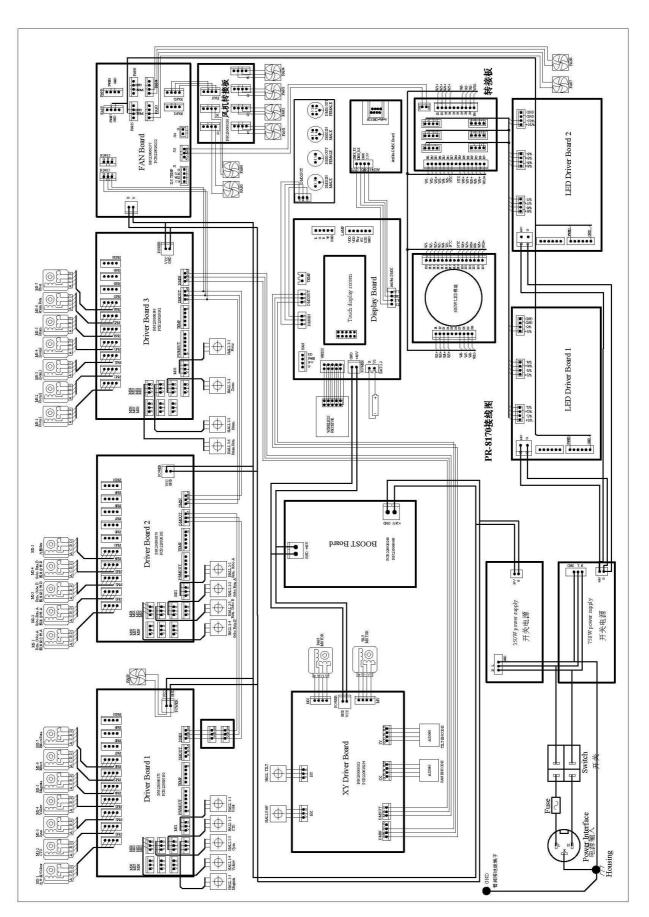
SIZES:



LIGHT OUTPUT:

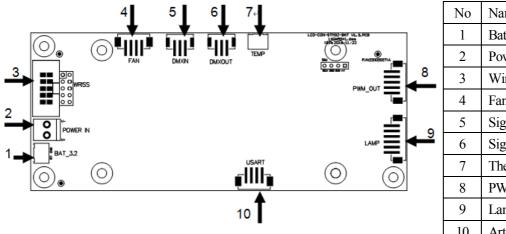


10. CIRCUIT DIAGRAM AND PCB CONNECTIONS •CIRCUIT DIAGRAM

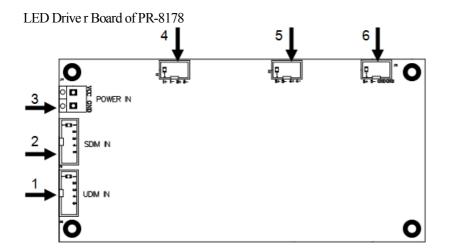


•PCB CONNECTIONS

Master Board of PR-8178

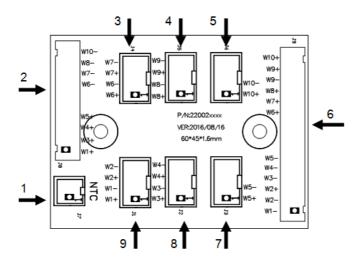


No	Name
1	Battery
2	Power
3	Wireless
4	Fan
5	Signal Input
6	Signal Output
7	Thermal Sensor (Reserved)
8	PWM Output
9	Lamp Striking signal output
10	Art-Net



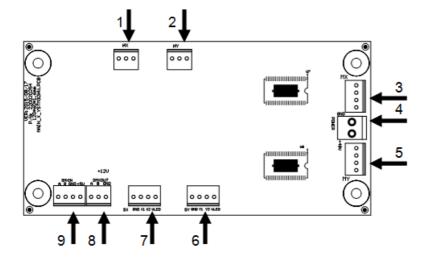
No	Name
1	PWM Dimming
2	FET Dimming
3	Power
4	Driver Output
5	Driver Output
6	Driver Output

Adaptor board for LED module of PR-8178



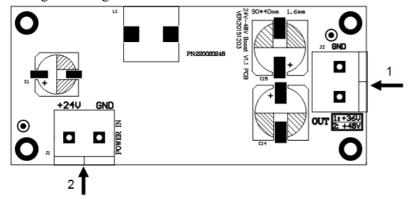
No	Name
1	NTC Module
2	LED Module
3	LED Driver
4	LED Driver
5	LED Driver
6	LED Module
7	LED Driver
8	LED Drive
9	LED Driver

Pan and Tilt Board of PR-8178



No	Name
1	Hall Sensor for Pan
2	Hall Sensor for Tilt
3	Pan Motor
4	Power
5	Tilt Motor
6	Tilt Encoder
7	Pan Encoder
8	Signal Output
9	Signal Input

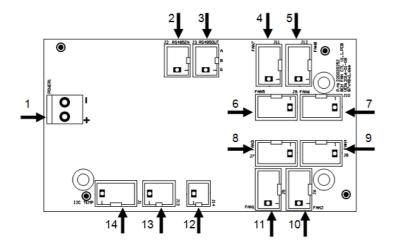
Voltage Increasing Board of PR-8178



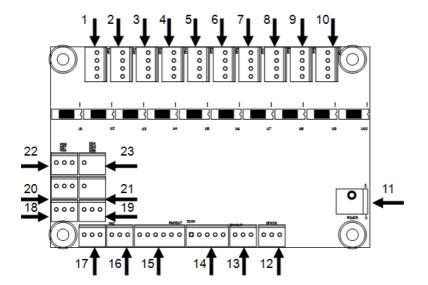
No	Name
1	48V output
2	24V Input

8 channel fan control board of PR-8178

No	Name
1	Power
2	Signal In
3	Signal Out
4-7	PWM Output
8-11	Fan Speed Control
12	Reserved
13	Interface for NTC moduel
14	Reserved



10 Channel Motor Driver Board of PR-8178



No.	Name		
1-10	Motor Driver		
11	Power		
12	Signal In		
13	Signal Out		
14	Thermal Sensor		
15	PWM Output		
16-23	Hall Sensor		

11. COMPONENT ORDER CODES

NAME	CODE NUMBER	QTY	REMARK
POWER SWITCH	192010206	1	A350e-24P
POWER SWITCH	192010207	1	RSP-750-48
LED ENGINE MODULE	150020305	1	
LED ENGINE MODULE FAN	030060109	2	MGT9224MB-W32-IP68
COLOR WHEEL FAN	030040098	1	AB0524HB-DOF
BASE FAN	030060064	1	RBH7530B2
LED DRIVER BOARD FAN	030060084	4	MGA6024YB-O10
LENS FAN	030060050		AD0824UB-A71GL
PAN BELT	290151430	1	
TILT BELT		1	HTD-459-3M-12
FOCUS MOTOR	030040213A	2	
ZOOM MOTOR	030040154A	2	
PRISM IN/OUT MOTOR	030040253	1	
PRISM ROTATION MOTOR	030040203	1	
FROST MOTOR	030040073	1	
ROTATING GOBO WHEEL 1# MOTOR	030040215A	1	
GOBO ROTATION 1# MOTOR		1	
ROTATING GOBO WHEEL 2#		<u>'</u>	
MOTOR		1	
GOBO ROTATION 2# MOTOR		1	
IRIS MOTOR	030040244	1	
EFFECT WHEEL IN/OUT MOTOR		1	
EFFECT WHEEL ROTATING MOTOR	030040236 030040131	1	
COLOR WHEEL MOTOR		1	
CYM MOTOR	030040211A	3	
CTO MOTOR		1	
PAN MOTOR	030040252	1	
TILT MOTOR		1	
CONTROL BOARD	230060593	1	
PAN AND TILT BOARD	230060583	2	
POWER BOARD	230060489	1	
ART-NET BOARD	230060572	1	
LED ENGINE MODULE DRIVER BOARD	230060554	2	
FAN BOARD	230060577	1	
MOTOR DRIVER BOARD1	230020574	1	
MOTOR DRIVER BOARD2	230060576	1	
MOTOR DRIVER BOARD3	230060549	1	

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> P/N: 320020460 Version: 20170312